



Reliable Connections™

H-17190 Line Stopper Fittings

Instructions for Stopper Positioning

Mark collar of drilling machine in line with position of By-Pass opening in the Rubber Stopper (see Figures 1 & 2 on reverse).

Maximum Working Pressure: 100 psi.

Maximum Compression (see table below)

Stopper Size	Compression Length	No. of Turns of Feed Yoke
1-1/4"	1"	8
2"	1-1/4"	10
3"	1-1/2"	12
4"	1-3/4"	14

(continued)

Instructions for Stopper Positioning (*continued*)

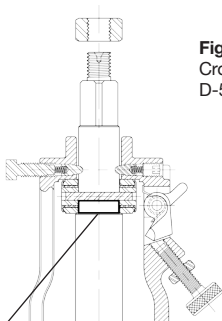


Figure 1.
Cross-Section of
D-5 Drilling Machine

Figure 2.
Mark collar in line
with position of
by-pass rubber
stopper



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