Attachment Instructions

1. Installing Magnet  
   a. Loosen sweeper brush retaining set screw and remove brush.  
   b. Install magnet and tighten set screw.  
   c. Remove magnet disc (retain) and any metal chips from magnet poles.

2. Removing Chips  
   a. Install chip sweeper onto gate valve as instructed in operating manual for equipment being used.  
   b. Open gate valve and move magnet through chips until loaded.  
      Do not “sweep” the chips.  
   c. Retract the magnet, avoiding contact with interior of valve and fitting.

3. Removing Chip Sweeper  
   a. Close gate valve.  
   b. Remove chip sweeper assembly.  
   c. Clean chips from magnet poles.  
   d. Repeat steps 2 and 3 as required.

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