



**Reliable Connections™**

## Magnetic Chip Remover

### Attachment Instructions

1. Installing Magnet
  - a. Loosen sweeper brush retaining set screw and remove brush.
  - b. Install magnet and tighten set screw.
  - c. Remove magnet disc (retain) and any metal chips from magnet poles.
2. Removing Chips
  - a. Install chip sweeper onto gate valve as instructed in operating manual for equipment being used.
  - b. Open gate valve and move magnet through chips until loaded.  
Do not “sweep” the chips.
  - c. Retract the magnet, avoiding contact with interior of valve and fitting.
3. Removing Chip Sweeper
  - a. Close gate valve.
  - b. Remove chip sweeper assembly.
  - c. Clean chips from magnet poles.
  - d. Repeat steps 2 and 3 as required.

### Phone: (800) 798-3131

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