Operating Instructions

1. Screw stem down against seat.
2. Polish stem and seat by turning stems back and forth several times.
3. Hold stem in closed position with screwdriver. BACK OFF bushing (counter-clockwise) approximately two turns with wrench.

When preparing to insert the stem and bushing into the tee body under pressure with drilling machine, attach bushing to the inserting tool. Screw the stem into the bushing as far as it will go. Then back it out one half of a turn.

To Close
With 4” screwdriver hold stem firmly in closed position. With wrench turn bushing counter clockwise approximately two turns.

To Open
Turn bushing clockwise with wrench then raise stem with screwdriver.

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